AD 🔻 IK		TPM CIRCLE NO :-	03	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T		
		TPM CIRCLE NAME :	THUNDER	LOSS NO./STEP									KAIZEN IDEA	
Plant : P14		DEPT :	PRODUCTION	RESULT AREA	C	Q	Р	P, C	S	M, D	Р, С	М	SHEET	
CELL :- A128	TENSIONER	CELL NAME :	TRUB MACHINE KAIZEN IDEA :		M/C STAG	E:	OP 20	0	OPER		ATION:	Back Facing		
KAIZEN THEME :														
MTTR reduction		Logo Plc implementation							BENCHMARK:		30 minutes			
										TARGET:		2 minutes		
										KAIZEN START:			20.12.19	
PROBLEM PRESENT STATUS :		COUNTERMEASURE:								TARGET DATE:		30.12.19 25.12.19		
MTTR is 30 minutes		Replaced the Hardware contactor logic by LOGO PL				C installation and				KAIZEN FINISH: TEAM MEMBERS:			19	
		reduced the size of panel.								Abhilash KN			t raj Kumar	
WHY-WHY ANALYSIS:		BEFORE			AFTER				Murali Mohan			AIIII	t raj Kulliai	
		DII	UNE				9	0		FITS:-	nun			
Why1:- MTTR is 30 minutes						And		9		TTR rec	luced			
Why2:- Break down finding time more									KAIZEN SUSTAINANCE					
				000	N FU	WS -	-			T TO DO		_		
Why3 :- Tracing time takes more										One time Action				
										HOW TO DO: -				
Why4 :- Big panel used										PM check sheet				
										FREQUENCY:-				
Why5:- Hardware logic								- Hand	Month	nly				
ROOT CAUSE		RESULTS:	RESULTS:				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
Hardware logic		Tracing time has reduced from 30 minutes to 2 minutes			SR.	No	CEI PROI		Т	DC	RE	ESP.	STATUS	
		40 -	30		1		All t	rub	10.01	.2020	Dines	h M	pending	
REGISTRATION NO.:	:													
DATE:		- 02 - Winut		2										
REGISTERED BY:	Mr.Manash KP	0	HD SCOPE INFORMATION IN OTHER PLANT											
MANGERS SIGN:	Mr. Manas Dey		Before	After	SR.	No	Pla	nnt	W	HEN	WH	IOM	STATUS	
					-									

AHPL/OMS/FR/09/E. Rev. No.:03. Rev. Date:23.01.2018